

## QUOTATION

### Deep-drawing vacuum-packing machine DIXIE UNION INNOVATION



#### 1. Specification

format	:	1x1; 2x1; 3x1; 4x1; 2x2; 3x2
Length of drawing	:	235 mm
Depth of drawing	:	max. 120 mm
packing	:	flexible film
bottom film	:	360 mm (+1/-0 mm)
top film	:	350 mm (+1/-0 mm)
Productivity	:	6 -8 Tacts
Gas	:	Yes
Voltage	:	400V /50Hz, N, ; 18 A

Compressed air	:	7÷10 bar
		Supplying pipeline 1"
Water	:	80-100 liters/hour, 15° C max. 1,5÷4,5 bar ½" input
Work-shop	:	air-conditioned

## 2. Parameters

### Machine

- |        |         |
|--------|---------|
| Length | 5400 mm |
| Width  | 1150 mm |
| Height | 1800 mm |
- 2 x 4 – point lifting system
  - Transport chain made of stainless steel
  - Forming and vacuum systems
  - Preliminary heating of the bottom film
  - safety circuit-breakers for water and compressed air
  - magnet circuit-breakers for protective covers
  - protective devices according current standards
  - made of stainless steel

## 3. Accessories

### 2 section for tranverse cutting

### 1 section for longitudinal cutting

### 1 taking-out band

## 4: Pumps

1 vacuum pump 160 m<sup>3</sup>

1 vacuum pump 60 m<sup>3</sup>

## 6: Tools

### Vario-tools

### Base tool

Film depth	360 mm
Length of drawing	235 mm
Max.depth of drawing	mm
Appropriate for flexible film	

### **Vario 1**

1 bands, 1 row = 1 packings/tact  
With sticking plate with frame

With limiting slat for forming section

With pad for forming and sticking sections

Dimensions of packing:

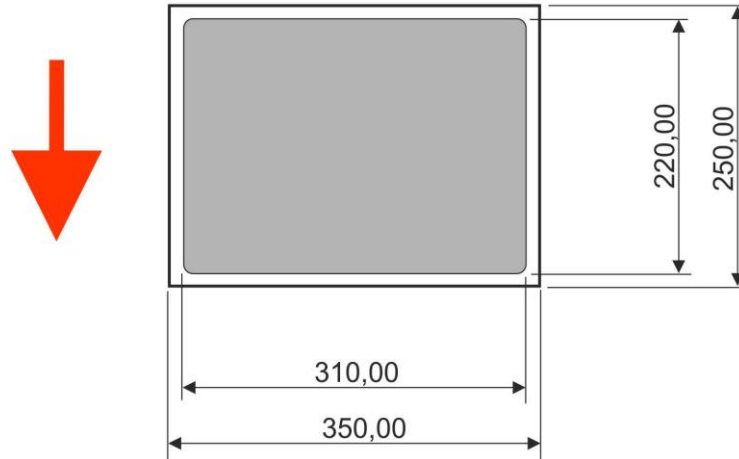
Format dimensions:  $L \times B = 310,0 \times 220,0$  mm

Outside dimensions :  $L \times B = 325,0 \times 235,0$  mm

Depth of drawing: max. 120 mm.

**BOTTOM FILM = 360**

**TOP FILM = 350**



## Vario 2

2 bands, 1 row = 2 packings/tact

With sticking plate with frame

With limiting slat for forming section

With pad for forming and sticking sections

Dimensions of packing:

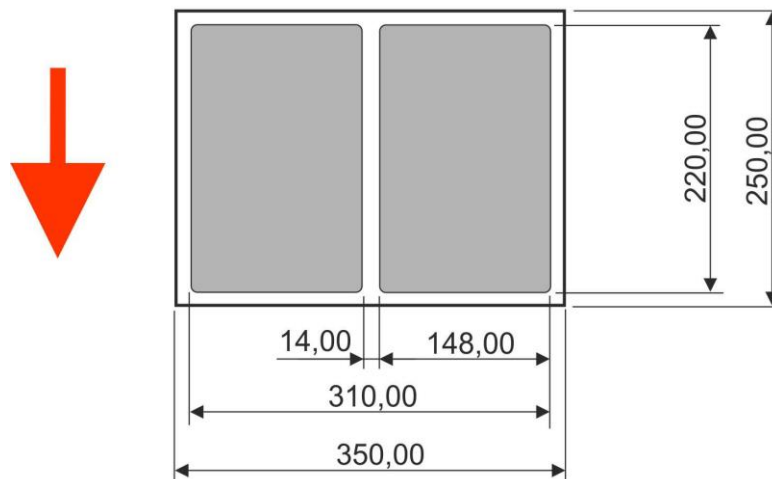
Format dimensions:  $L \times B = 220,0 \times 148,0$  mm

Outside dimensions :  $L \times B = 235,0 \times 162,0$  mm

Depth of drawing: max. 85 mm.

**BOTTOM FILM = 360**

**TOP FILM = 350**



## Vario 3

2 bands, 2 row = 4 packings/tact

With sticking plate with frame

With limiting slat for forming section

With pad for forming and sticking sections

Dimensions of packing:

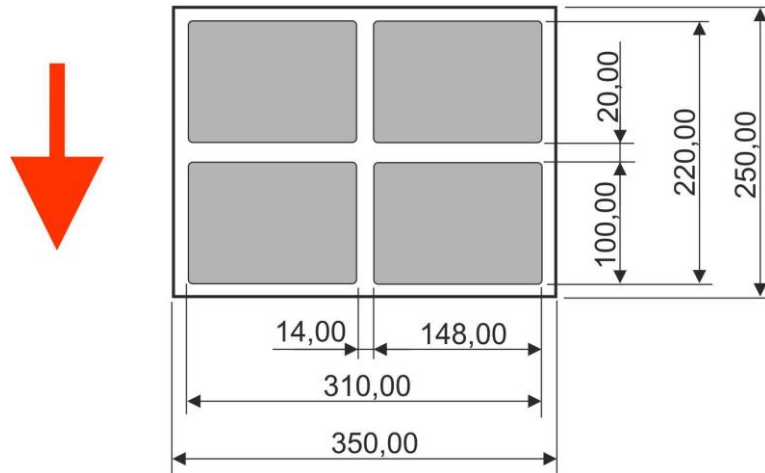
Format dimensions:  $L \times B = 148,0 \times 100,0 \text{ mm}$

Outside dimensions :  $L \times B = 162,0 \times 117,0 \text{ mm}$

Depth of drawing: max. 60 mm.

**BOTTOM FILM = 360**

**TOP FILM = 350**



#### **Vario 4**

3 bands, 1 row = 3 packings/tact

With sticking plate with frame

With limiting slat for forming section

With pad for forming and sticking sections

Dimensions of packing:

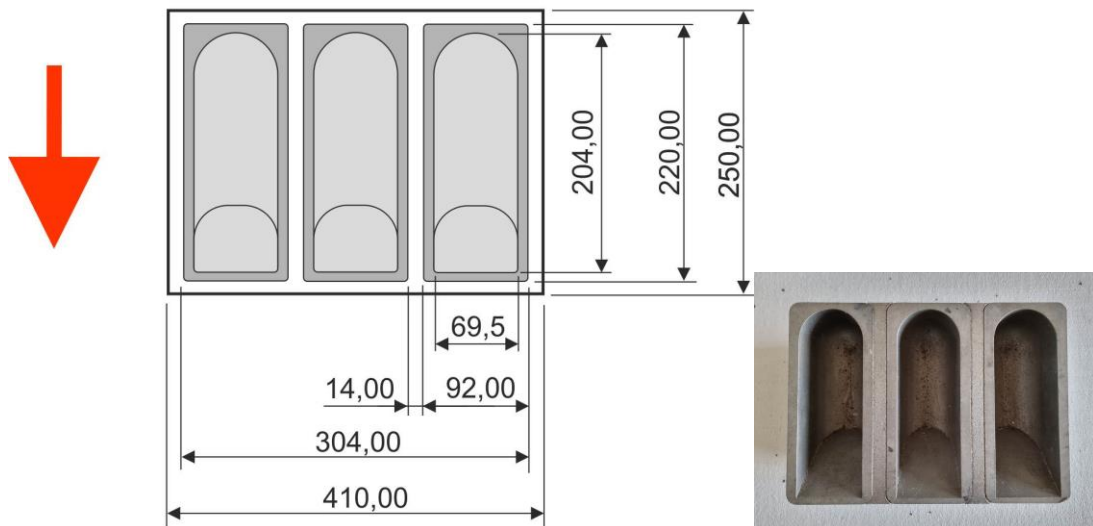
Format dimensions:  $L \times B = 204,0 \times 69,5 \text{ mm}$

Outside dimensions :  $L \times B = 235,0 \times 106,0 \text{ mm}$

Depth of drawing: max. 60 mm.

**BOTTOM FILM = 360**

**TOP FILM = 350**



#### **Vario 5**

3 bands, 2 row = 6 packings/tact

With sticking plate with frame

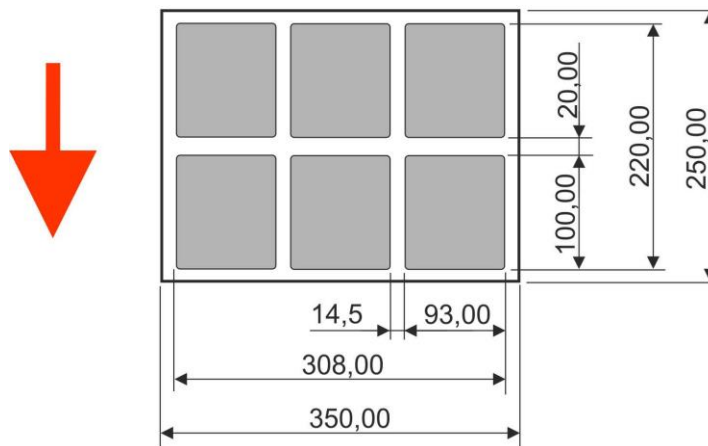
With limiting slat for forming section

With pad for forming and sticking sections

Dimensions of packing:

Format dimensions: L x B = 100,0 x 93,0 mm  
 Outside dimensions : L x B = 117,0 x 107,0 mm  
 Depth of drawing: max. 60 mm

**BOTTOM FILM = 360**  
**TOP FILM = 350**



### Vario 6

4 bands, 1 row = 4 packings/tact  
 With sticking plate with frame  
 With limiting slat for forming section  
 With pad for forming and sticking sections  
 Dimensions of packing:  
 Format dimensions: L x B = 202,0 x 59,0 mm  
 Outside dimensions : L x B = 235,0 x 79,0 mm  
 Depth of drawing: max.60 mm.

**BOTTOM FILM = 360**  
**TOP FILM = 350**

