

## QUOTATION

### Deep-drawing vacuum-packing machine MULTIVAC R240



#### 1. Specification

Format: 2x2; 2x1; 1x1  
Length of drawing: 260 mm  
Depth of drawing: max. 120 mm  
Packing: flexible and rigid films  
Bottom film: 460 mm (+1/-0 mm)  
Top film: 446 mm (+1/-0 mm)  
Productivity: 6 -8 Tacts  
Gas: Yes  
Voltage: 400V /50Hz, N, P=11,0 kW ; 33 A  
Compressed air: 7÷10 bar  
Supplying pipeline: 1"  
Water: 80-100 liters/hour, 15° C max. 1,5÷4,5 bar ½" input  
Work-shop: air-conditioned

## 2. Parameters

### Machine

Length: 8700mm

Width: 1350mm

Height: 2050mm

- 2 x 4 – point lifting system
- Transport chain made of stainless steel
- Forming and vacuum systems
- Preliminary heating of the bottom film
- safety circuit-breakers for water and compressed air
- magnet circuit-breakers for protective covers
- protective devices according current standards
- made of stainless steel

## 3. Accessories

### 2 section for tranverse cutting

For flexible film

### 2 section for tranverse cutting

For rigid film

### 1 section for longitudinal cutting

### 1 taking-out band



## 4: Pumps

### 1 vacuum pump 220 m³

BUSCH type CB 0220 D

## 5: Tools

### Vario-tools

### Base tool

Film depth: 460 mm

Length of drawing: 260 mm

Max. depth of drawing: 120 mm

2 bands, 2 row = 4 packings/tact

With pad for forming and sticking sections

Dimensions of packing:

Format dimensions: L x B = 195,0 x 110,0 mm

Outside dimensions: L x B = 210,0 x 127,0 mm

Depth of drawing: max. 80 mm.



2 bands, 1 row = 2 packings/tact

For flexible film and rigid films

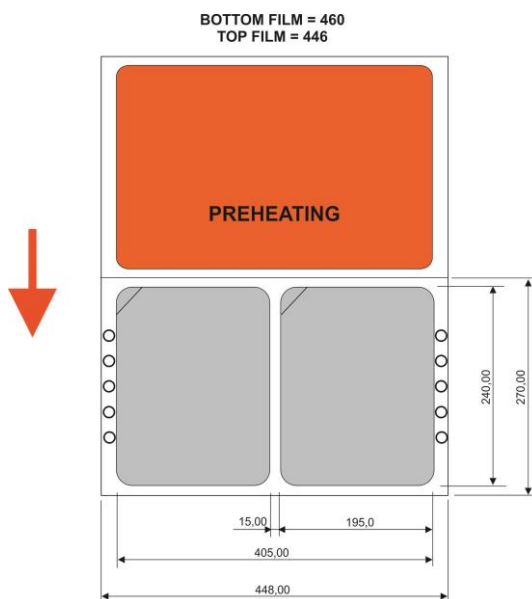
With pad for forming and sticking sections

Dimensions of packing:

Format dimensions: L x B = 240, 0 x 195, 0 mm

Outside dimensions: L x B = 255, 0 x 210, 0 mm

Depth of drawing: max. 110 mm.



### Vario 3

1 band, 1 row = 1 packings/tact

Appropriate for flexible film

With pad for forming and sticking sections

Dimensions of packing:

Format dimensions: L x B = 405, 0 x 240, 0 mm

Outside dimensions: L x B = 420, 0 x 255, 0 mm

Depth of drawing: max. 120 mm.

