

## QUOTATION

### Deep-drawing vacuum-packing machine MULTIVAC R245



#### 1. Specification

format	:	1x1; 1x2; 2x1; 2x2; 4x2
Length of drawing	:	622 mm
Depth of drawing	:	max. 150 mm
packing	:	flexible film
bottom film	:	465 mm (+1/-0 mm)
top film	:	440 mm (+1/-0 mm)
Productivity	:	6 -8 Tacts
Gas	:	No
Voltage	:	400V /50Hz, N, P=16,5 kW ; 43 A
Compressed air	:	7÷10 bar
		Supplying pipeline 1"
Water	:	80-100 liters/hour, 15° C max. 1,5÷4,5 bar ½" input
Work-shop	:	air-conditioned

#### 2. Parameters

## **Machine**

- Length 6000mm
- Width 1150mm
- Height 2000mm
- 2 x 4 – point lifting system
- Transport chain made of stainless steel
- Forming and vacuum systems
- Preliminary heating of the bottom film
- safety circuit-breakers for water and compressed air
- magnet circuit-breakers for protective covers
- protective devices according current standards
- made of stainless steel

## **3. Accessories**

### **2 section for tranverse cutting**

### **1 section for longitudinal cutting**

#### **1 taking-out band**



## **4: Pumps**

**1 vacuum pump approx. 160 ÷ 200 m<sup>3</sup>**  
not included

## **6: Tools**

### **Vario-tools**

#### **Base tool**

Film depth	465 mm
Length of drawing	622 mm
Max.depth of drawing	90 mm
Appropriate for flexible film	

#### **Vario 1**

1 bands, 1 row = 1 packings/tact  
With sticking plate with frame  
With limiting slat for forming section

With pad for forming and sticking sections

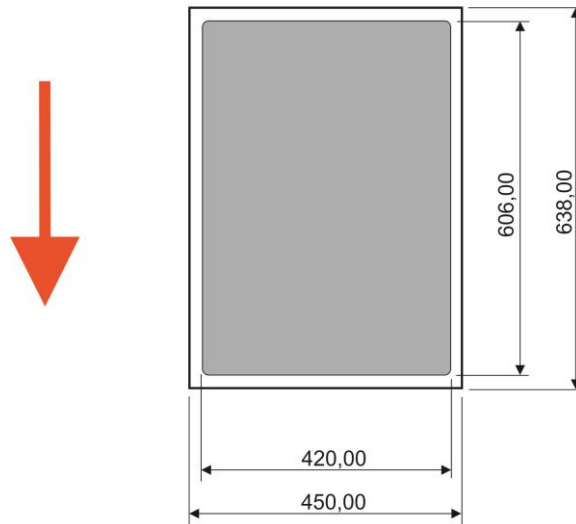
Dimensions of packing:

Format dimensions: L x B = 606,0 x 420,0 mm

Outside dimensions : L x B = 622,0 x 435,0 mm

Depth of drawing: max. 150 mm.

BOTTOM FILM = 465  
TOP FILM = 440



## Vario 2

1 bands, 2 row = 2 packings/tact

With sticking plate with frame

With limiting slat for forming section

With pad for forming and sticking sections

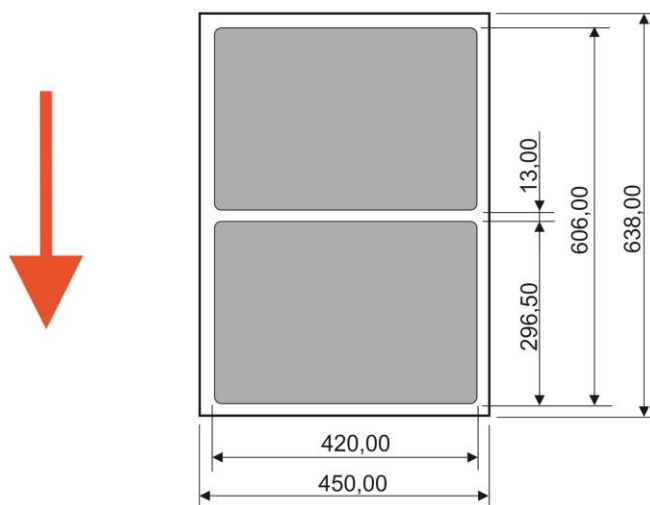
Dimensions of packing:

Format dimensions: L x B = 420,0 x 296,5 mm

Outside dimensions : L x B = 435,0 x 311,0 mm

Depth of drawing: max. 150 mm.

BOTTOM FILM = 465  
TOP FILM = 440



## Vario 3

2 bands, 1 row = 2 packings/tact

With sticking plate with frame

With limiting slat for forming section

With pad for forming and sticking sections

Dimensions of packing:

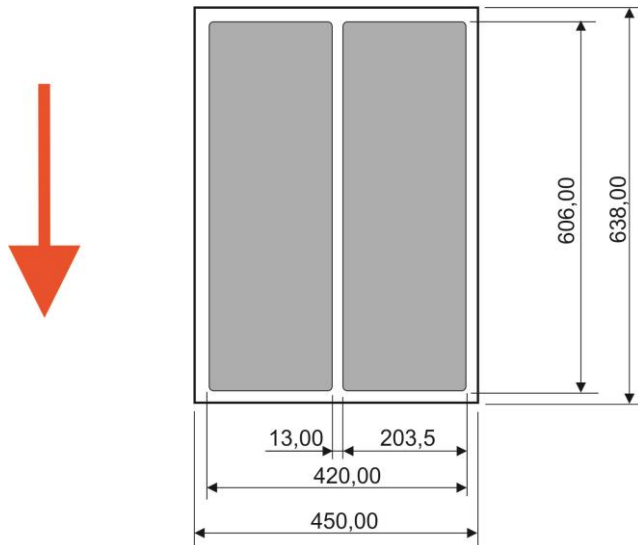
Format dimensions: L x B = 606,0 x 203,5 mm

Outside dimensions : L x B = 622,0 x 216,5 mm

Depth of drawing: max. 150 mm.

BOTTOM FILM = 465

TOP FILM = 440



#### Vario 4

2 bands, 2 row = 4 packings/tact

With sticking plate with frame

With limiting slat for forming section

With pad for forming and sticking sections

Dimensions of packing:

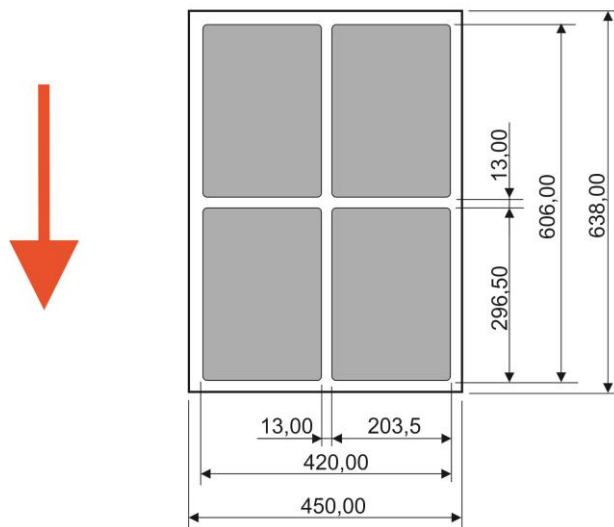
Format dimensions: L x B = 296,5 x 203,5 mm

Outside dimensions : L x B = 311,0 x 216,5 mm

Depth of drawing: max. 120 mm

BOTTOM FILM = 465

TOP FILM = 440



#### Vario 5

4 bands, 2 row = 8 packings/tact

With sticking plate with frame

With limiting slat for forming section

With pad for forming and sticking sections

Dimensions of packing:

Format dimensions: L x B = 289,0 x 97,0 mm  
Outside dimensions : L x B = 319,0 x 107,5 mm  
Depth of drawing: max.70 mm.

BOTTOM FILM = 465  
TOP FILM = 440

