

## QUOTATION

### Deep-drawing vacuum-packing machine MULTIVAC R 230



#### 1. Specification

Formats	:	1x1;2x1;3x1;4x1
Length of drawing	:	245 mm
Depths of drawing	:	100,100,80,80 mm
packing	:	flexible film
bottom film	:	423 mm (+4/+2 mm)
Top film	:	416 mm (+1/-1 mm)
Productivity	:	6 – 10 tacts
Dosage	:	no
Gas	:	yes
Voltage	:	3 ph 400V /50Hz, N, I=36 A P=14 kw
Compressed air	:	7 ÷ 10 bar, supplying pipeline 3/4" ÷ 1"
Water	:	1,4 ÷ 4,5 bar, 15° C max 1/2" input
Work-shop	:	air-conditioned

#### 2. Parameters

##### Machine

Length	5200 mm
Width	1050 mm
Height	2050 mm
Tools distance -	2200 mm

- 2 x 4- point lifting system
- Transport chain made of stainless steel

- Forming and vacuum systems
- Unrolling systems for top and bottom films
- Electrical and pneumatic control
- Servicing buttons
- safety circuit-breakers for water and compressed air
- magnet circuit-breakers for protective covers
- With venting system
- protective devices according current standards

### 3. Accessories

#### 1 section for longitudinal cutting with rotating knives

Knife shafts with rotating knives

#### 1 section for tranverse cutting

#### 1 device for draining out of the wasting stripes

For flexible films

#### 1 taking-out band

### 4: Pumps

1 vacuum pump 200 m<sup>3</sup>

### 5: Tools

#### Vario-tools

#### Base tool

Film width	423 mm
Length of drawing	245 mm
Max.depth of drawing	100 mm
Appropriate for flexible films	

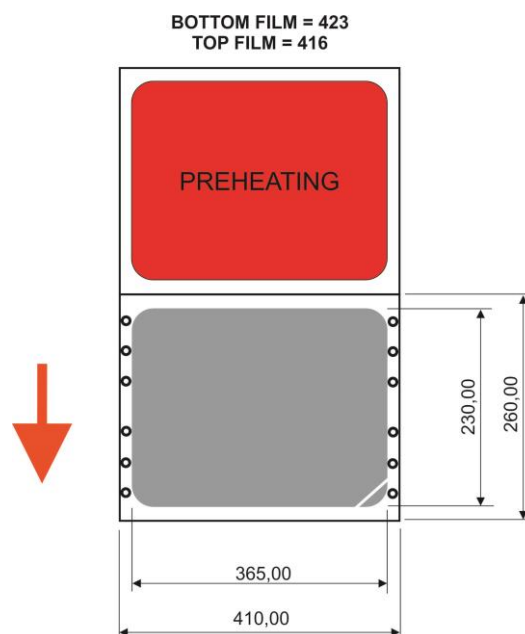
#### Vario 1

1 bands, 1 row, = 1 packings/tact

Packing dimensions :

Form dimensions : L x B = 365.0 x 230.0 mm

Outside dimensions : L x B = 380.0 x 245.0 mm

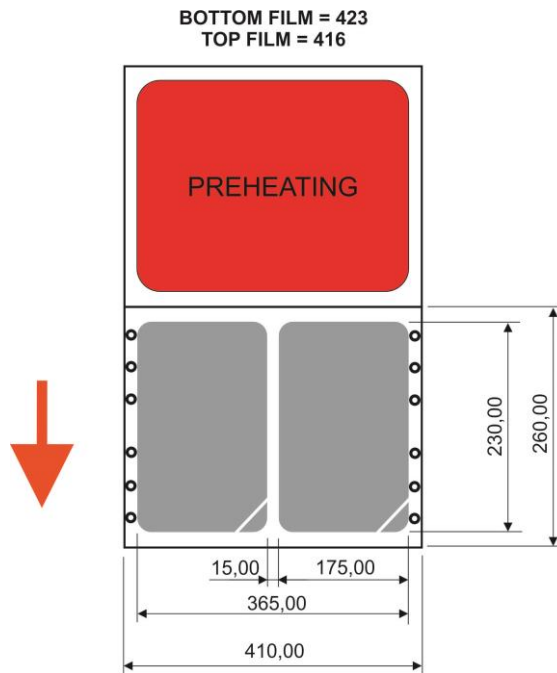


#### Vario 2

2 bands, 1 row, = 2 packings/tact

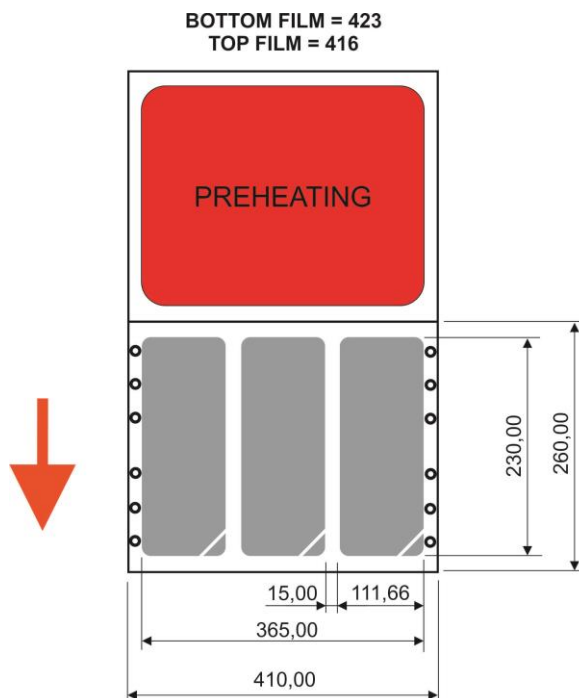
Packing dimensions :

Form dimensions : L x B = 230.0 x 175.0 mm  
 Outside dimensions : L x B = 245.0 x 200.0 mm



### Vario 3

3 bands, 1 row, = 3 packings/tact  
 Packing dimensions :  
 Form dimensions : L x B = 230.0 x 111.66 mm  
 Outside dimensions : L x B = 245.0 x 126.66 mm



### Vario 4

4 bands, 1 row, = 4 packings/tact  
 Packing dimensions :  
 Form dimensions : L x B = 230.0 x 80.0 mm

Outside dimensions : L x B = 245.0 x 95.0 mm

